

FIG. 1

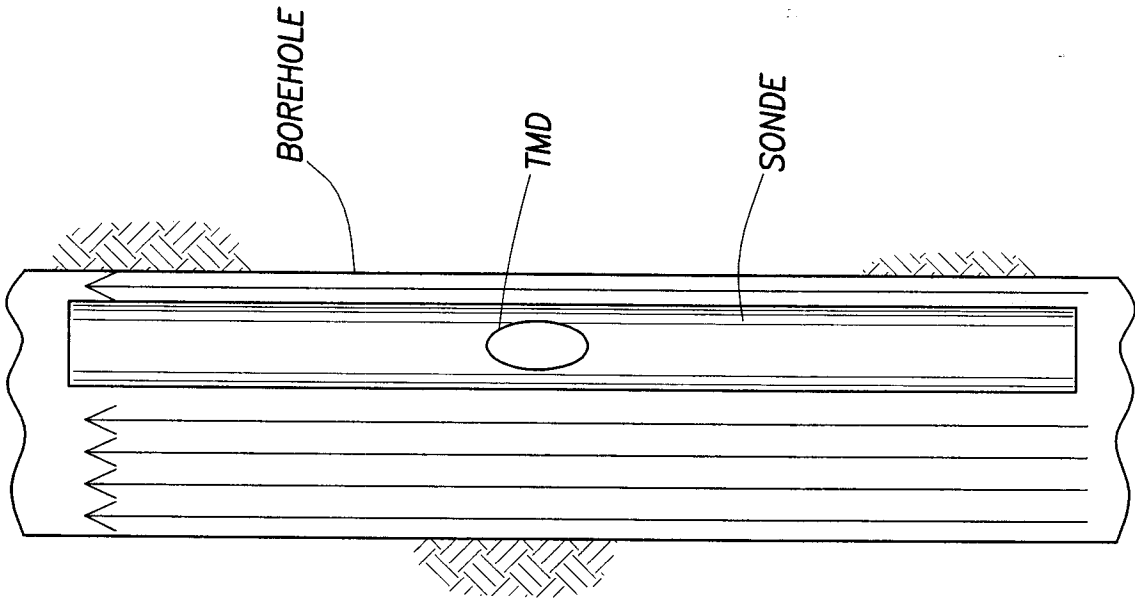


FIG. 2

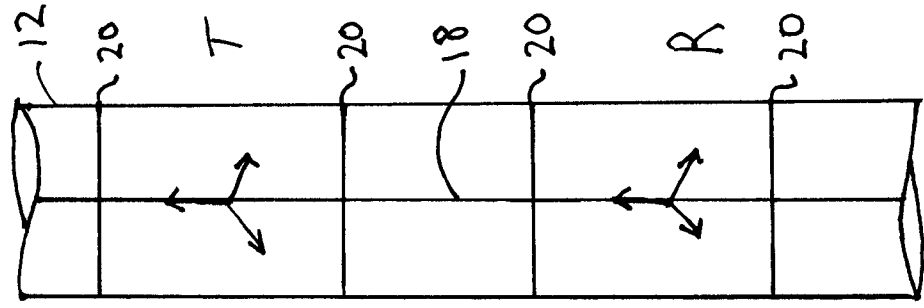


FIG. 3

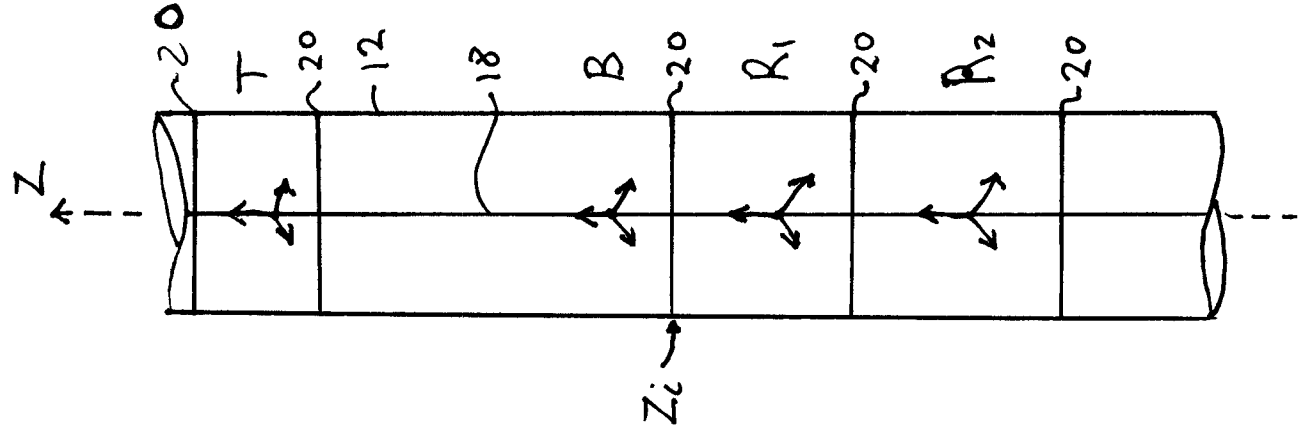


FIG. 4

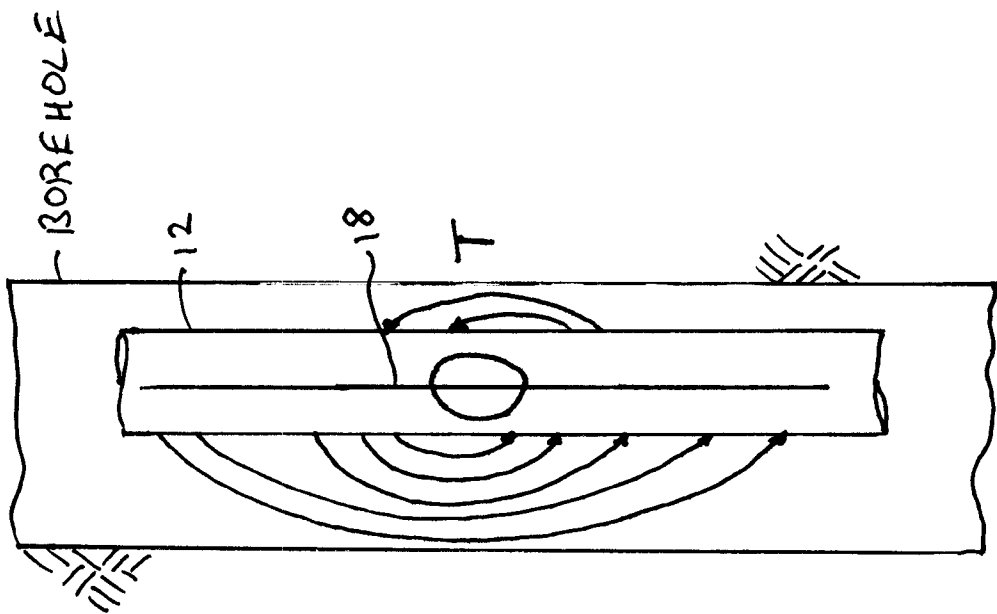


FIG. 5

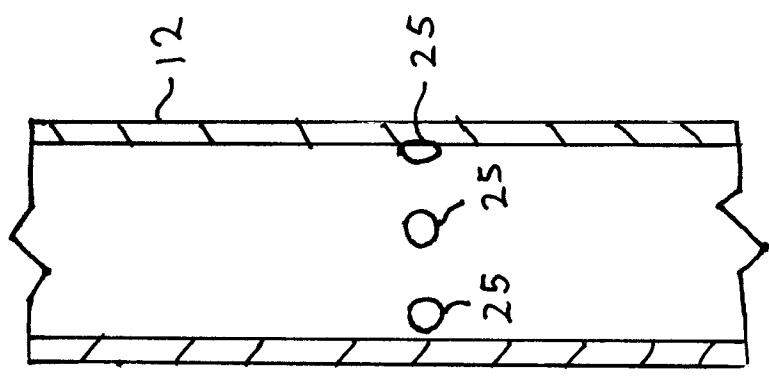


FIG. 6

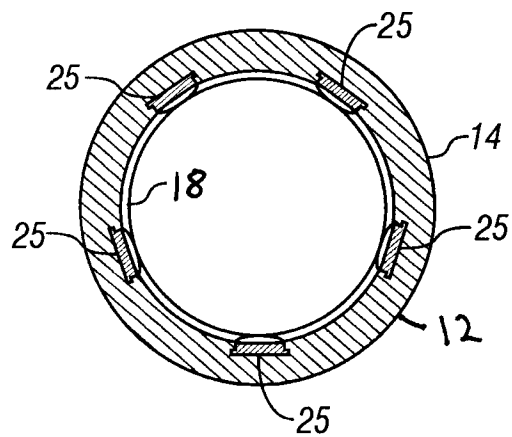


FIG. 7

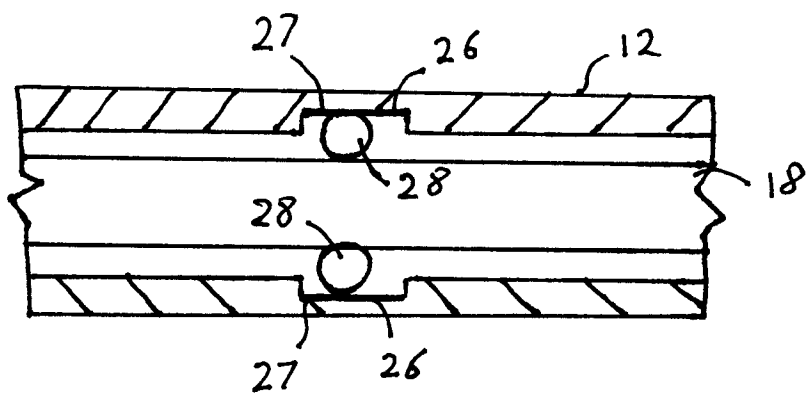
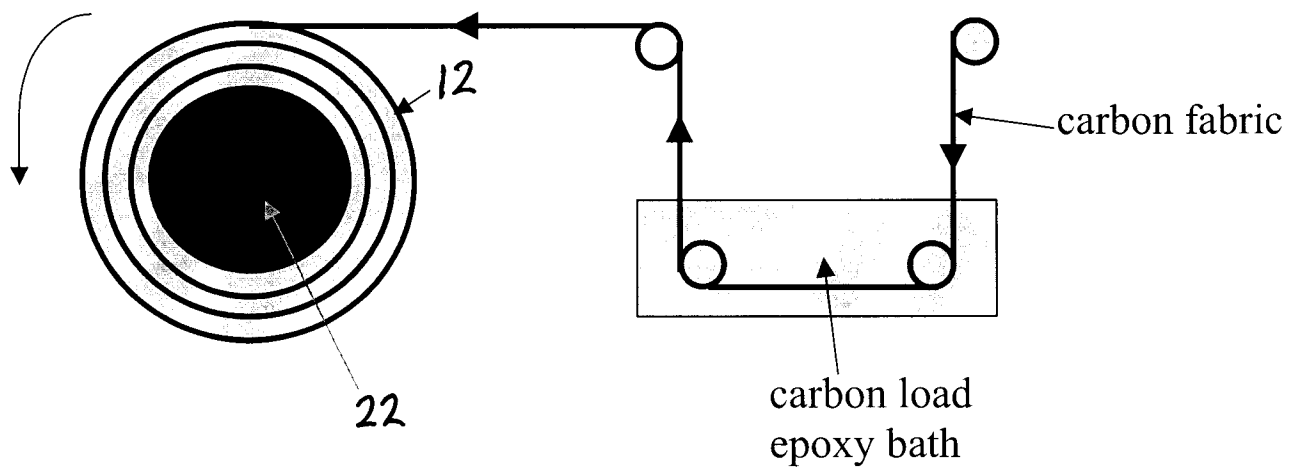
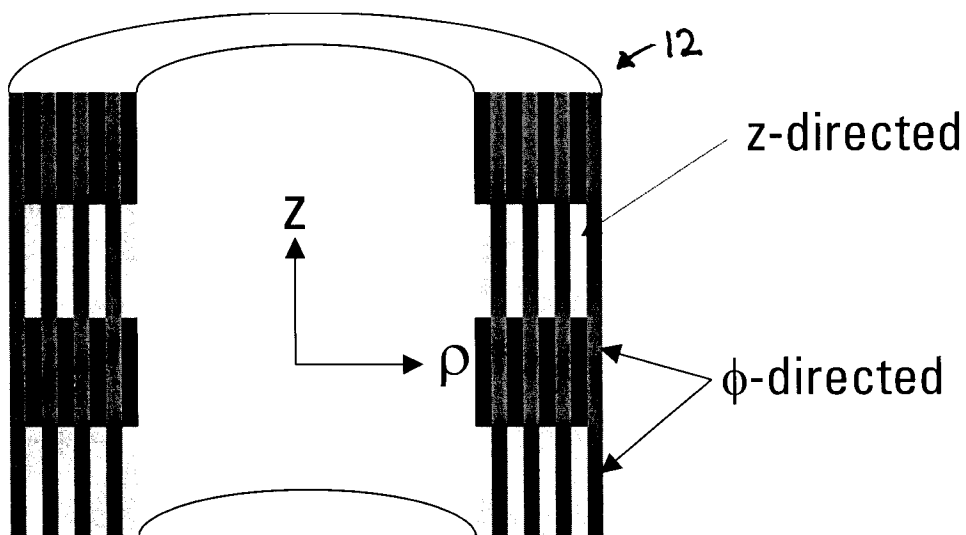


FIG. 8



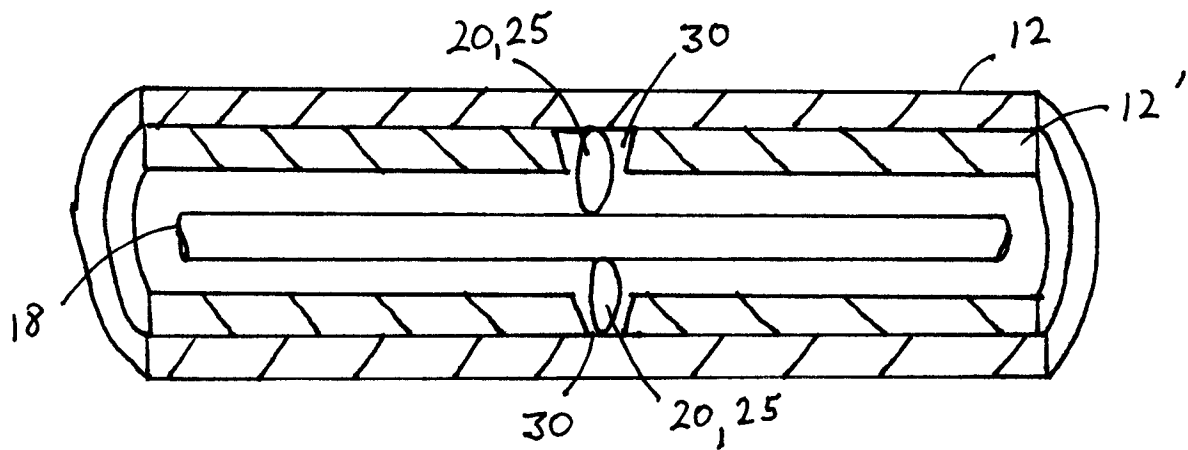
**FIG. 9**



**FIG. 10**

Layers	1	2	3	4	5	6
Grouping	Angle	Angle	Angle	Angle	Angle	Angle
1	86	-86	86	-86	86	-86
2	0	0	0	0	0	0
3	86	-86	86	-86	86	-86
4	0	0	0	0	0	0
5	86	-86	86	-86	86	-86
6	0	0	0	0	0	0
7	86	-86	86	-86	86	-86
8	0	0	0	0	0	0

**FIG. 11**



**FIG. 12**

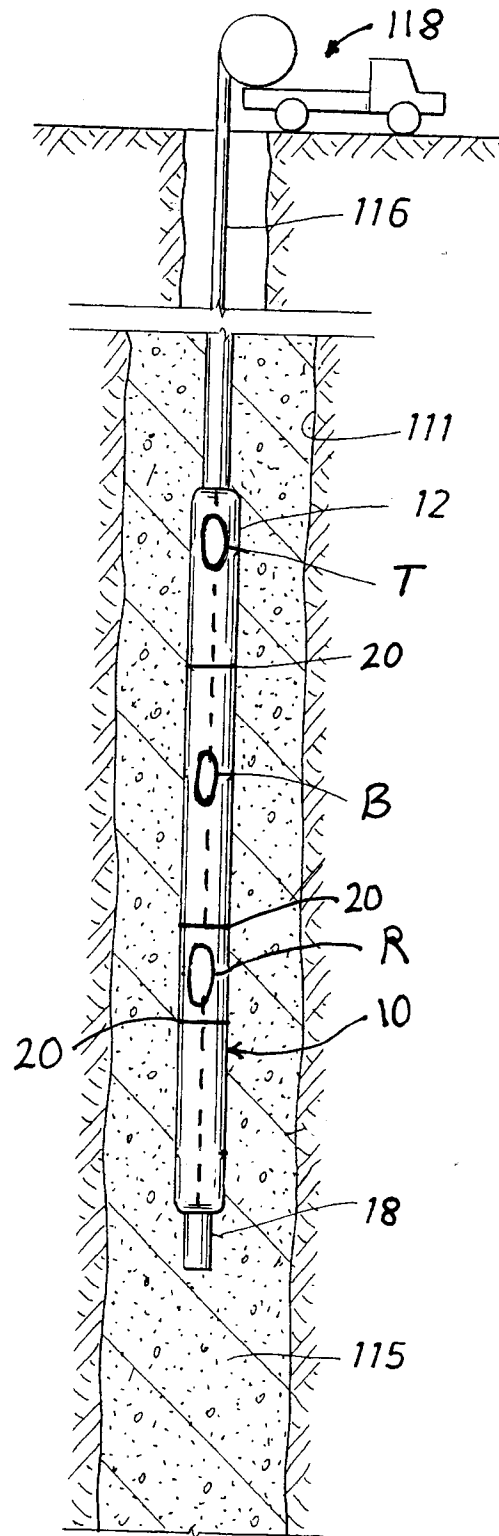


FIG. 13

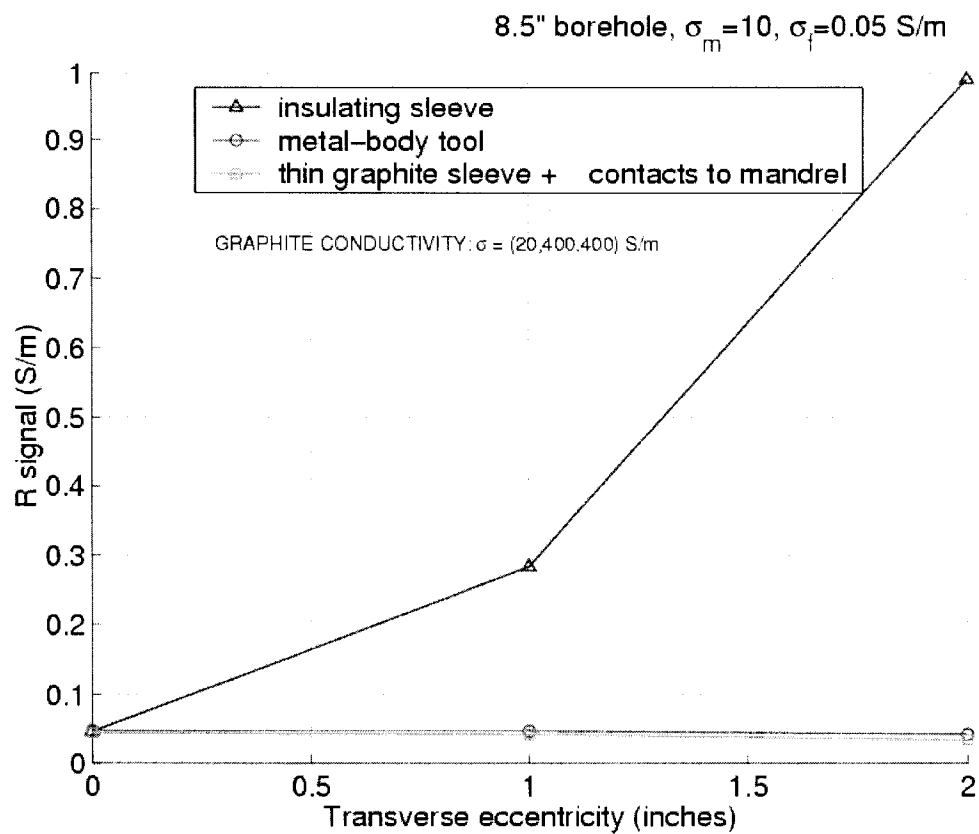


FIG. 14